

09/918569

ABSTRACT OF THE DISCLOSURE

A single sheet of a metal member is pressed to form an integrally molded structure of a front, a side, and a top of a door body without any joint. In addition, the front of the door body and a concave for displaying sample products or the like are integrally produced by molding. By virtue of this constitution, a door device for a vending machine can be realized which can be easily produced and possesses excellent appearance and strength.

0048569-080404
F07080-69534600